

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A method for the production of a thin-walled part (33), ~~especially a pipe section~~, in which a strip (1) of material is clamped between a clamping plate with a cavity (4) and a guide plate (3) to guide a drawing die (6), and a contour for the part (33) is drawn by the drawing die (6) in the cavity (4) in the clamping plate (2), after which cutting of an inner contour (17) followed by ironing of a wall area (11) of the part (33) between the inner contour (17) and the rest of the strip (1) of material takes place, and then an outer contour of the part (33) is cut from the strip (1) of material and the part (33) is ejected, wherein, between cutting of the inner contour (17) and ironing, at least one further bending of the wall (11) of the part (33) takes place.
2. (Original) The method as claimed in claim 1, characterized in that the wall (11) of the part (33) is bent at an angle from the strip (1) of material by the drawing die (6).
3. (Previously presented) The method as claimed in claim 1, characterized in that the thickness (s) of the wall (11) of the part (33) in relation to the thickness of the strip (1) of material is reduced by the drawing die (6).

4. (Previously presented) The method as claimed in claim 1, characterized in that, in conjunction with ironing of the part (33), its wall (11) is formed by about 90° in relation to the strip (1) of material.

5. (Previously presented) The method as claimed in claim 1, characterized in that, in conjunction with ironing of the part (33), its wall thickness (s) is reduced in relation to the thickness of the strip (1) of material.

6. (Previously presented) The method as claimed in claim 1, characterized in that the part (33) is calibrated after parting from the strip (1) of material.

7. (Cancelled)

8. (Previously presented) The method as claimed in claim 1, characterized in that the part is a pipe section (33), which is placed on a bar-shaped or pipe-shaped shaft of a camshaft with cams arranged thereon and is secured thereto.

9. (Previously presented) The method as claimed in claim 8, characterized in that the pipe sections (33) are secured to the shaft by welding.

10. (Previously presented) The method as claimed in claim

8, characterized in that the pipe sections (33) are executed with an egg-shaped cross-section.

11. (Currently amended) A device for ~~performing the method as claimed in claim 1~~ production of a thin-walled part (33), comprising a clamping plate with a cavity, and a guide plate for guiding a drawing die, wherein a strip (1) of material can be clamped between the clamping plate with the cavity (4) and the guide plate (3), and a contour for the part (33) can be drawn by the drawing die (6) in the cavity (4) in the clamping plate (2), characterized in that, for the purpose of cutting an ~~the~~ inner contour (17), a cutting die (16) is guided in a further guide plate (10), which with an inclined pressure wall (13) makes contact with the wall area (11) of the part (33), so that the latter is held between the pressure wall (13) and a supporting surface (12) of a clamping plate (9), in conjunction with which the supporting surface (12) at least partially envelops an opening (18) into which the cutting punch is introduced, and further comprising a bending die (23) for bending the strip (1) of material after cutting of the inner contour (17).

12. (Currently amended) A device ~~for performing a method as claimed in claim 11~~, characterized in that, for the purpose of ironing the wall area (11) of the part (33), a bending drawing die (23) is guided in a guide plate

(19) and a clamping plate (24) exhibits a corner bead (25) to receive the wall area (11).

13. (Currently amended) A device ~~for performing the method~~ as claimed in claim 11 ‡, characterized in that, for the purpose of cutting the outer contour, a cutting die (26) with a cutting edge (27) is guided relative to a guide plate (29), in conjunction with which the cutting die (26) exhibits an indentation (28) on its cutting edge (27), between which or an opening wall of the clamping plate (30) the wall (11) of the part (33) is present.

14. (Currently amended) A device ~~for performing the method~~ as claimed in claim 11, characterized in that the guide plate (10, 19, 29) is provided with a knife-edged ring (14).

15. (Currently amended) A device ~~for performing the method~~ as claimed in claim 11 ‡, characterized in that the part is a pipe section (33), which can be placed on a bar-shaped or pipe-shaped shaft of a camshaft with cams arranged thereon and can be secured thereto.

16. (Cancelled)

17. (Cancelled)